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Introduction By Robert A. Malloy**

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The table\* shows wall thicknesses that Proto Labs recommends according to resin for injection molding. Please note that thin walls only work on small parts and

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Injection Molding DESIGN GUIDELINES Injection Molded Parts Injection Mold and die are used interchangeably to describe the tooling applied to produce plastic parts.

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so does the complexity of the part's design. The sequence of events during the injection mould of a plastic part is called the injection moulding cycle.

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